

EMS Benefits to Structured Decision Making: A Case Study of an Alternative Accounts Assessment for Mine Water Disposal



AMEC at a glance



- FTSE 100 company
- Market cap* **c.£3.2 billion**
- **#6** in ENR's Top 500 Design Firms



- Over **29,000** employees in:
 - Europe 11,000
 - Americas 14,500
 - Growth Regions 3,500
- Revenue some **£4.2 billion**, or:
 - Aus \$6.4 billion
 - Cdn \$6.6 billion
 - US \$6.6 billion



- Operating in over **40 countries** worldwide



- Serving **oil & gas, mining, clean energy and environment & infrastructure** markets across the world

Focused supplier of consultancy, engineering and project management services

* As at 9 August 2013



- The Alternatives Accounts Assessment is a decision-making tool for mine water disposal that incorporates a multitude of information and stakeholder concerns.
- It provides due diligence through the documentation of the information obtained to justify the outcome.
- An EMS (i.e. evaluating impacts, defining objectives) would benefit from a rigorous decision making protocol.
- Assessing impacts and selecting continuous improvement objectives in a structured manner increases due diligence and minimizes liability.

Case Study



- The mine is situated in a forest in Canada consisting of 23 contiguous mineral dispositions totalling 9,280 hectares.
- An airborne geophysical survey and other subsequent exploration programs identified in excess of 200 million diluted tonnes of diamonds.
- The extraction phase of the project will be carried out over a 20 year period and will produce over 30 million carats.
- The project has robust economics and has been advanced past a Feasibility Study with design and construction plans being developed.



- A Draft EIS (DEIS) was submitted for the extraction, construction and operation of the mill and diamond mine.
- The DEIS proposed a conventional open pit mine with 15m high benches and the following major components:
 - two (2) open pits;
 - overburden and rock storage pile;
 - coarse processed kimberlite pile;
 - fine processed kimberlite containment facility;
 - water management reservoir;
 - diamond processing plant;
 - and other related infrastructure.



- The DEIS also included pit dewatering and a safety, health and environmental, management system (SHE MS) to support construction and operations.
- Regulators determined that the DEIS did not provide enough detail of the evaluation of the mine water disposal options.

The Issue



- Mine operations require pit dewatering included in volumes up to 154,000 m³/day.
- The existing HSE Management System developed to support construction and operations included an environmental impact assessment process but lacked the appropriate detail to identify the option to dispose of the waste mine water with the least environmental and economical impact.
- It was determined that the DEIS required a more rigorous assessment process in identifying a suitable method to dispose of the waste mine water.
- An alternative accounts assessment was developed in accordance with Environment Canada's *Guidelines for the Assessment of Alternatives for Mine Waste Disposal*. (the 'Guidelines') to assess options for mine water disposal.



The Guidelines – Step One

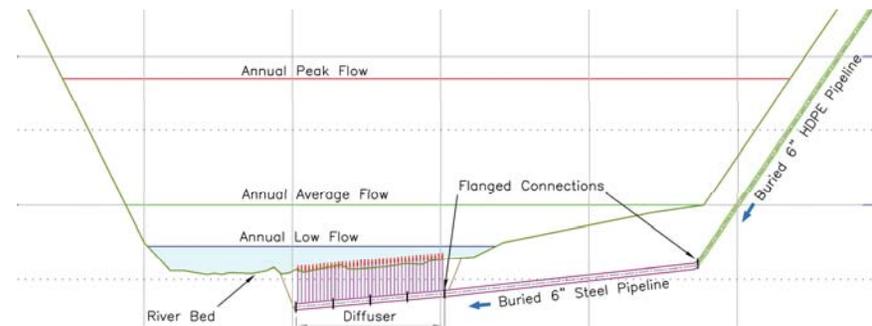


Identification of Candidate Alternatives

- Step One entails listing all possible options for mine water disposal.
- Each option is conceptual but must be satisfactorily considered from a construction, operational and closure perspective in sufficient detail.



Spray Evaporation



Diffuse Release to Riverbed

- Several exclusions exist within the Guideline:
 - Distance
 - Presence based on protected areas;
 - Legal boundaries; and
 - Corporate policy
- Anecdotal characterization

Identification of Candidate Alternatives



| WATER MANAGEMENT ALTERNATIVES | | | | | | | | |
|-------------------------------|--|--|---|--|--|---|--|--|
| Option | A | B | C | D | E | F | G | H |
| Name | Spray Evaporation | Diffuser System | Mixing SKR and Mannville Formation ground water at diamond process plant before discharge back into SKR | Mixing SKR and Mannville Formation ground water immediately before discharge back into SKR | Mannville Water injected into infiltration gallery | Mannville Formation ground water into exfiltration/evaporation pond | Irrigate Fort a la Corne Forest with Mannville Formation ground water | Deep well injection of Mannville Formation ground water |
| Construction Approach | Construction of one or more spray evaporators connected with hoses and/or piping. Also include the construction of holding pond. | Construction of a diffuser system directly in the Saskatchewan River (SKR) along with pipeline and holding tank/pond to stage effluent prior to release. | Construction of a River Water Intake (RWI) and discharge in the SKR along with pumping station, pipelines and mixing tank prior to release. | Construction of a RWI and discharge in the SKR along with pipelines and mixing tank prior to release. | Construction of an infiltration gallery and a holding tank/pond prior to release. | Construction of a pond that will allow the exfiltration of the water to the ground and evaporation to the atmosphere. | Construction of spray irrigation equipment connected with hoses and/or piping and a holding pond. | Construction of well and holding tank/pond and piping. |
| Operational Approach | Mannville Formation groundwater will be pumped to a holding pond where the spray evaporators will be stationed. | Mannville Formation groundwater will be pumped to a holding tank/pond where it will be released through the diffuser. | Mannville Formation groundwater and SKR water will be pumped to a mixing tank at the diamond process plant where it is mixed and used as make up water for the plant. Surplus will be released back to the SKR. | Mannville Formation groundwater and SKR water will be directed to a mixing tank at the side of the SKR, mixed and then released back to the SKR. | Mannville Formation groundwater will be directed to a holding tank/pond and release to shallow ground water through an infiltration gallery. | Mannville Formation groundwater will be directed to a pond specifically designed to allow exfiltration and evaporation. | Mannville Formation groundwater will be directed to a pond and pumped to spray irrigation equipment located in Fort a la Corne forest. | Mannville Formation groundwater will be directed to a holding tank/pond and pumped into the constructed deep well. |
| Closure Approach | Removal of on-land infrastructure; Reclamation of pond may be likely due to elevated concentration of various parameters. | Removal of on-land infrastructure; Removal of diffuser pipe and diffuser from the SKR. | Removal of on-land and in-river infrastructure. | Removal of on-land and in-river infrastructure. | Reclaim the infiltration gallery and above-ground facilities. | Removal of on-land infrastructure; Reclamation of pond may be likely due to elevated concentration of various parameters. | Removal of on-land infrastructure; Reclamation of pond | Removal of above ground infrastructure; seal the well. Reclamation of pond |

Identification of Candidate Alternatives



WATER MANAGEMENT ALTERNATIVES

| Option | A | B | C |
|------------------------------|--|--|---|
| Name | Spray Evaporation | Diffuser System | Mixing SKR and Mannville Formation ground water at diamond process plant before discharge back into SKR |
| Construction Approach | Construction of one or more spray evaporators connected with hoses and/or piping. Also include the construction of holding pond. | Construction of a diffuser system directly in the Saskatchewan River (SKR) along with pipeline and holding tank/pond to stage effluent prior to release. | Construction of a River Water Intake (RWI) and discharge in the SKR along with pumping station, pipelines and mixing tank prior to release. |
| Operational Approach | Mannville Formation groundwater will be pumped to a the holding pond where the spray evaporators will be stationed. | Mannville Formation groundwater will be pumped to a holding tank/pond where it will be released through the diffuser. | Mannville Formation groundwater and SKR water will be pumped to a mixing tank at the diamond process plant where it is mixed and used as make up water for the plant. Surplus will be released back to the SKR. |
| Closure Approach | Removal of on-land infrastructure; Reclamation of pond may be likely due to elevated concentration of various parameters. | Removal of on-land infrastructure; Removal of diffuser pipe and diffuser from the SKR. | Removal of on-land and in-river infrastructure. |

The Guidelines – Step Two



Prescreening Assessment

- The purpose of Step 2 is to “optimize the decision making process” so that “noncompliant” alternatives (the ‘fatal flaw analysis’) that have obvious deficiencies are eliminated from further consideration.



Infiltration Gallery



Mixing and Immediate Discharge

- This makes the process manageable and focused on realistic possibilities.
- The criteria is unique for each project and must clearly demonstrate why an option is eliminated from further consideration.
- Criteria needs to follow a simple Yes or No format.

Pre-Screening Assessment



| Criteria | Rationale | A - Spray Evaporation | B - Diffuser System | C - Mixing SKR and Mannville Formation ground water at diamond process plant before discharge back into SKR | D - Mixing SKR and Mannville Formation ground water immediately before discharge back into SKR | E - Mannville Water injected into infiltration gallery | F - Mannville Formation ground water into infiltration/evaporation pond | G - Irrigate Fort a la Come Forest with Mannville Formation ground water | H - Deep well injection of Mannville Formation ground water |
|---|--|---|---------------------|---|--|--|--|--|--|
| Does this technology have sufficient capacity to manage expected volume of water? | The alternative must have the ability to process the total daily volume of water generated without additional technologies required. | Yes | Yes | Yes | Yes | Yes | No | No | Yes |
| Can water quality of discharge effluent be managed appropriately? | The effluent from this alternative must not have a water quality parameters that cannot be managed. | No | Yes | Yes | Yes | No | No | No | Yes |
| Is this alternative option economically feasible? | This alternative must be economically viable. | Yes | Yes | Yes | Yes | Yes | Yes | Yes | No |
| Potential candidate for Water Management | | No | Yes | Yes | Yes | No | No | No | No |
| Summary of reasons for exclusion | | Evaporation is reduced during winter months and will lead to additional snow accumulation and excess spring runoff. High TDS and sodium concentrations may reduce evaporation and any infiltration water could negatively affect plant growth and soil structure. | Not excluded | Not excluded | Not excluded | The water is unlikely to meet receiving environment guidelines when it reaches surface water bodies. | Little evaporation will occur during winter months and the pond will freeze over leading to a glacier formation which will melt in spring and could overflow the holding pond. | Water will not percolate into the soil when it is frozen in winter and ice will form on the surface, build during the winter and thaw in the spring leading to super saturated soil. High TDS and sodium concentrations would make any infiltration water could negatively affect plant growth and soil structure. | This alternative would make the mining project uneconomic due to the high cost of development and operation of multiple wells necessitated by the volume of water from pit-dewatering and makes this unfeasible. |

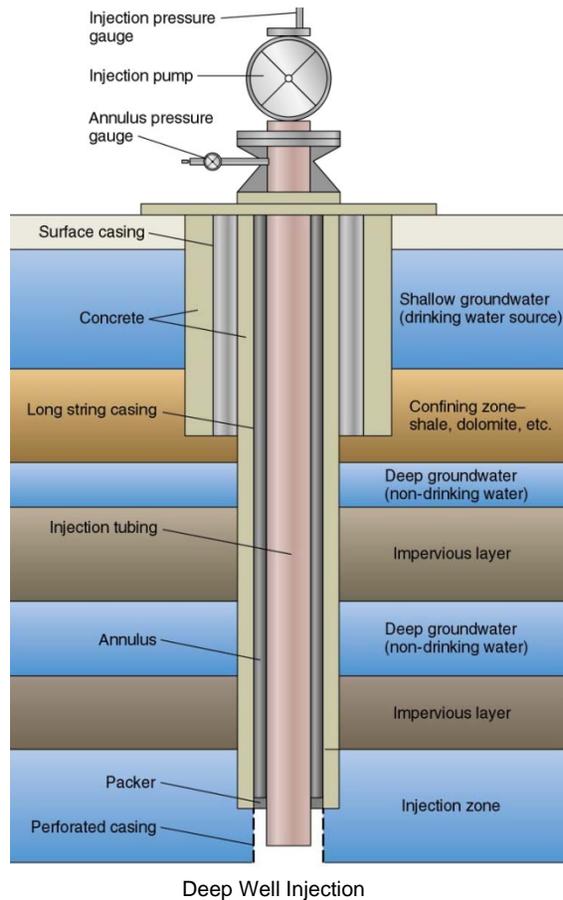
Pre-Screening Assessment



PRE-SCREENING ASSESSMENT

| Account | Pre-Screening Criteria | Rationale | A - Spray Evaporation | B - Diffuser System | C - Mixing SKR and Mannville Formation ground water at diamond process plant before discharge back into SKR |
|---|---|--|---|---------------------|---|
| Environmental Issues | Water Quality - Does the option introduce a discharge that will have water quality parameters that cannot achieve regulatory requirements? | Options that propose uncontrolled discharges to the environment will not likely receive regulatory approval. | Yes - water will be discharged to atmosphere. | No | No |
| Technical Issues | Water Storage / Retention Requirements - Does the option require significant additional storage to process the total daily volume of water generated? | Additional storage increases the footprint of the option and increases the potential for malfunction. | No | No | No |
| Project Economic Issues | Capital Expenditure Requirements - Does the option adversely effect or significantly increase capital expenditure requirements? | Options that significantly alter project economics are not financially viable. | No | No | No |
| Socio-economic Issues | Public Approval - Does the option present an alternate that stakeholders and the general public will oppose? | Options with which stakeholders and/or the general public have apprehension will increase opposition to the proposed solution. | Yes - general public will likely have apprehension to airborne nature of discharge. | No | No |
| Potential candidate for Water Management | | | No | Yes | Yes |
| Summary of reasons for exclusion | | | Evaporation is reduced during winter months and will lead to additional snow accumulation and excess spring runoff. High TDS and sodium concentrations may reduce evaporation and any infiltration water could negatively affect plant growth and soil structure. | Not excluded | Not excluded |

The Guidelines – Step Three



Alternative Characterization

- In Step 3 site specific characterization criteria is compiled.
- There are four categories for characterization criteria:
 - Environmental characterization;
 - Technical characterization;
 - Project economic characterization; and
 - Socio-economic characterization.
- Characterization must be based on factual information and does not entail evaluating impacts.
- This step provides the basic details of each of the identified options to be used in the following steps.

Multiple Accounts Ledger



| ALTERNATIVE CHARACTERIZATION | | | |
|------------------------------|------------------------------------|-----------------------|---|
| Account | Sub-account | Sensitivity Weighting | Rationale |
| Environmental Issues | Water Quality - Near Field Effects | 5 | Alternatives that pose the greatest control of effluent quality provide a lower degree of risk of regulatory non-compliance. |
| | Water Quality - Far Field Effects | 5 | Alternatives that pose the greatest control of effluent quality provides a lower degree of risk of regulatory non-compliance. |
| | Water Discharge Quantity | 1 | Alternatives that have the least volume of discharge and the greatest control of the discharge provide a lower impact to the environment. |
| | Aquatic Biota | 4 | Alternatives that effect aquatic biota more significantly poses a greater risk of regulatory non-compliance. |
| | Noise | 3 | Alternatives that generate higher levels of noise poses a greater risk of regulatory non-compliance and stakeholder impact. |

The Guidelines – Step Five



| TREATMENT SUBACCOUNTS | | | | B - Diffuser System | | | C - Mixing Diff and Maximize Formation ground water at dewater process plant before discharge back into S&B | | | D - Mixing Diff and Maximize Formation ground water immediately before discharge back into S&B | | |
|-----------------------|-----------------------------------|--------------------|---|---|------|---------------|---|------|---------------|---|------|---------------|
| Account | Subaccount | Relative Weighting | Rationale | Commentary | Risk | Relative Risk | Commentary | Risk | Relative Risk | Commentary | Risk | Relative Risk |
| Construction Issues | Under Quality - Head Field Effect | 1 | Adverse effect on head field control of effluent discharge due to the discharge of risk of regulatory non-compliance. | Low Risk: Relative risk is designed to ensure control of effluent quality profile relative to the discharge process in a worst case scenario. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 |
| | Under Quality - Field Effect | 5 | Adverse effect on head field control of effluent discharge due to the discharge of risk of regulatory non-compliance. | Low Risk: This system provides the best control of effluent quality profile relative to the discharge process in a worst case scenario. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 |
| | Under Discharge Capacity | 1 | Adverse effect on head field control of effluent discharge due to the discharge of risk of regulatory non-compliance. | Low Risk: This system provides the best control of effluent quality profile relative to the discharge process in a worst case scenario. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 |
| | Under Risk | 1 | Adverse effect on head field control of effluent discharge due to the discharge of risk of regulatory non-compliance. | Low Risk: This system provides the best control of effluent quality profile relative to the discharge process in a worst case scenario. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 |
| Operational Issues | Under Safety - Head Field Effect | 1 | Adverse effect on head field control of effluent discharge due to the discharge of risk of regulatory non-compliance. | Low Risk: This system provides the best control of effluent quality profile relative to the discharge process in a worst case scenario. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 | Low Risk: Diffusion for flow profile relative to the discharge process in a worst case scenario. The discharge of risk of regulatory non-compliance is low. | 1 | 0.2 |
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Value-Based Decision Process

- Step 5 assigns scores and weighting factors (sensitivity) to each of the options for each sub-account through the use of qualitative scales.
- Weighting assigns the importance of each sub-account to the assessment process and can be completed in consultation with a variety of project stakeholders.
- Weighting factors allow the analyst to assign relative importance of one indicator as compared to another
 - this weighting factor reflects the analyst's bias.

Multiple Accounts Ledger



| ALTERNATIVE CHARACTERIZATION | | | | | | | | |
|--|-----------------------|---|--|------|---------------|--|------|---------------|
| Sub-account | Sensitivity Weighting | Rationale | B - Diffuser System | | | C - Mixing SKR and Mannville Formation ground water immediately before discharge back into SKR | | |
| | | | Commentary | Risk | Relative Risk | Commentary | Risk | Relative Risk |
| Water Storage / Retention Requirements | 3 | Alternatives that have high storage / retention requirements pose a greater degree of risk of operational malfunction. | Low risk; A diffuser requires only requires minimal water sequestration in order to maintain positive pressure across the diffuser columns in relation to the hydrodynamic force of the river. | 1 | 3 | Low to medium risk; Moderate water storage / retention is required to attain constancy in effluent parameter concentration. Low flow periods reduce intake increasing retention quantity. | 2 | 6 |
| Installation Requirements | 3 | Alternatives that have many components have an increased risk of operational malfunction and have a greater risk of permanent impact on the environment. | Low to medium risk; Construction will require the temporary installation of a coffer dam or similar water retaining structure to install piping and associated infrastructure. However, construction plans will include the necessary rehabilitation of the river bed as will closure plans. Once installed minimal environmental impacts expected. | 2 | 6 | Medium risk; Construction of the river water intake (RWI) will also require the temporary installation of a coffer dam or similar water retaining structure. Installation of the pipeline between the RWI and the mixing installation will be below grade and will involve land disturbance. Ongoing impact from the RWI will require ongoing maintenance to minimize environmental impact. | 3 | 9 |
| Regulatory | 5 | Alternatives which require regulatory interaction pose a greater risk of not receiving approval. | Medium risk; Diffuser ports are installed in or at the river bed and involve the disruption of aquatic habitat. However, effluent concentration of some parameters will likely require DFO approval. | 3 | 15 | Low to medium risk; The discharge may not require additional permit approvals from the DFO; However, the RWI will require initial design review and ongoing maintenance to ensure fish are adequately protected. | 2 | 10 |
| Navigability | 2 | Alternatives that interfere with navigability pose a greater risk of damage from surface travel or vandalism and introduce visible items into the river which risk raising objection from stakeholders. | Low risk; Diffuser has minimal interference with surface navigability. | 1 | 2 | Low to medium risk; A river water intake (RWI) located in below freezing air temperature requires protection for screens against the formation of anchor and/or frazil ice. Anchor ice in rivers can significantly reduce flow into RWIs. | 2 | 4 |
| Operation and Maintenance | 2 | Alternatives that have significant operational or maintenance requirements pose a greater risk of malfunction. | Low risk; Diffuser has minimal operational and / or maintenance requirements. | 1 | 2 | Low to medium risk; A river water intake (RWI) has operation and maintenance requirements to avoid fish entrainment in pumping devices and other associated infrastructure. | 2 | 4 |

The Guidelines – Step Six



Step Six – Sensitivity Analysis

- Step 6 identifies where bias and subjectivity has entered the assessment
 - Assigning different weighting sensitivities to each of the sub-accounts typically results in different conclusions
- Weighting sensitivities that have been developed without input from stakeholders exposes the assessment process to risk.
- Weighting factors scale the importance of stakeholders and client value system.
 - If the assignment of weighting has been done collaboratively with the appropriate stakeholders, then it is reasonable to assume that those weightings suggest consensus.

Unique feature

- ISO 14001 EMS's do not assess the system for bias.
- This step identifies and addresses bias and subjectivity.
- This step accounts for stakeholder and regulator input.
- This step helps organizations identify “blind spots” in due diligence and liability.

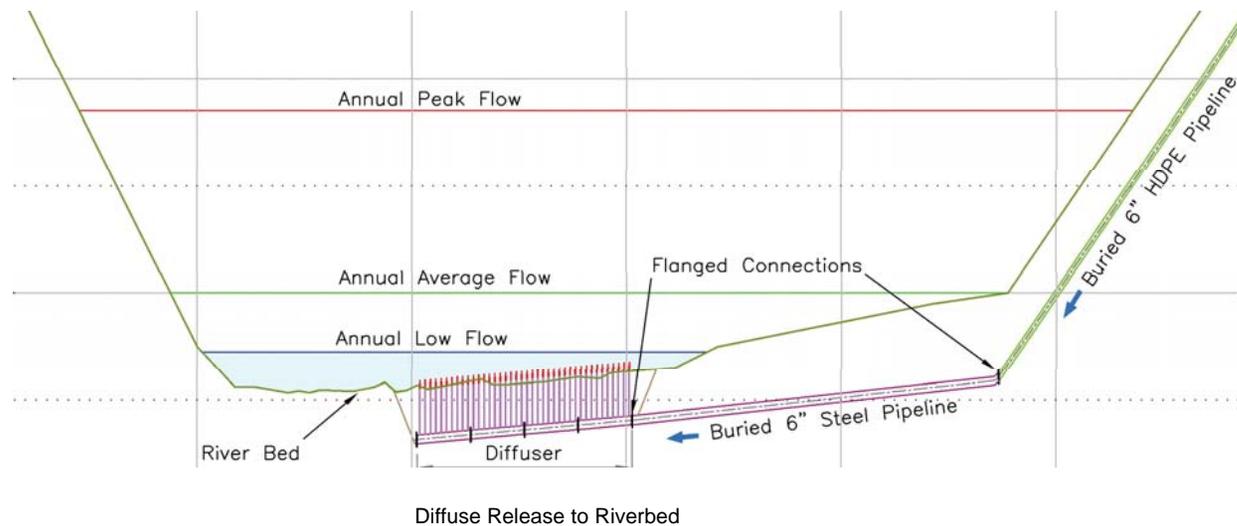


The Guidelines – Step Seven



Step Seven – Document Results

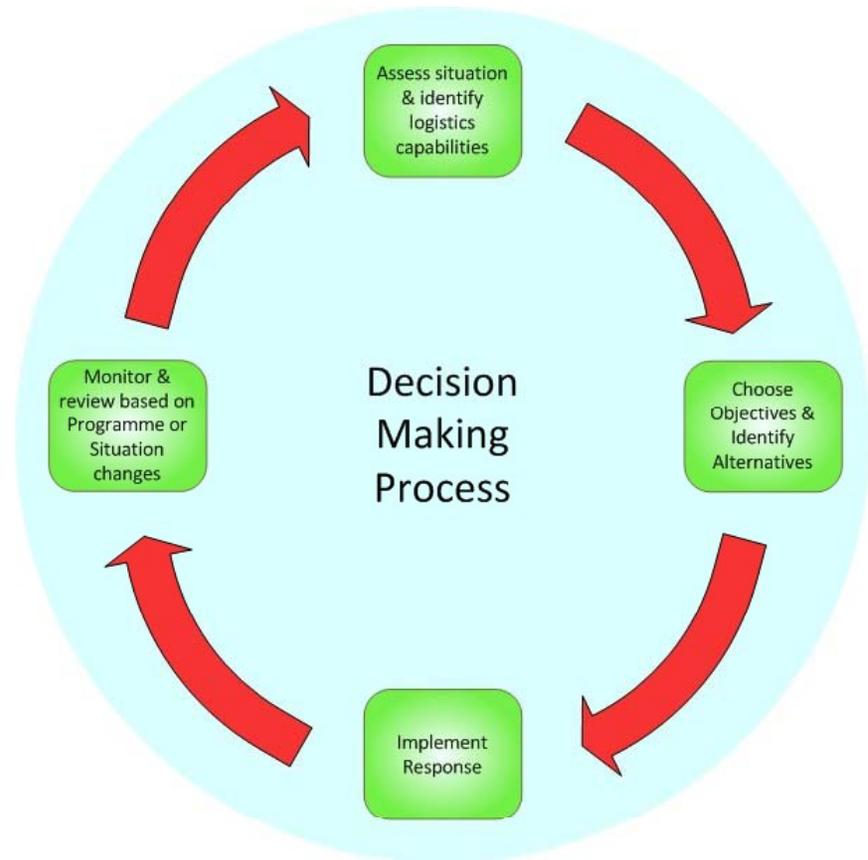
- Step 7 is the final step in the assessment and documents the results
- The selected option in this case was multi-port diffuser (Option B).
- The diffuser had the lowest overall relative risk score and had the least environmental and technical issues.

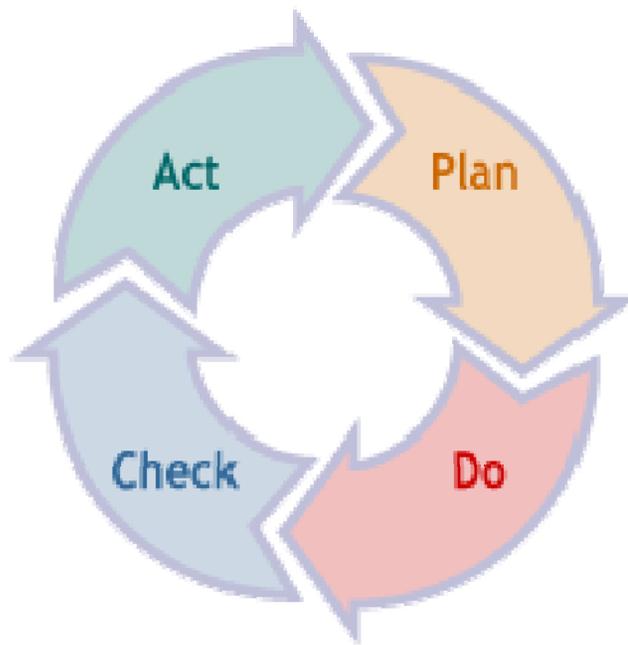


Conclusions



- The Alternatives Accounts Assessment is designed to identify the option that most favors project economics and socio-economics and least impacts the environment.
- It is a decision making tool that incorporates a quantitative characterization of a multitude of information (qualitative and quantitative)
- It contextualizes viable options while recognizing the views of stakeholders.
- It attempts to minimize subjectivity from the environmental decision making process or account for its inclusion.





- The Alternatives Accounts Assessment is a decision-making tool that incorporates a multitude of information and stakeholder concerns
- It provides due diligence and minimizes liability through the documentation of the information obtained to justify the outcome.
- EMS development would benefit from this type of a rigorous decision making protocol.
- Incorporating sensitivity weighting and a sensitivity analysis into impact analysis would help focus the selection of continuous improvement objectives.

Thank you!



Find out more at amec.com
Our website is constantly updated
with the latest company news,
features and events.

View our latest sustainability report at
amec.com/aboutus/sustainability